



EDELBROCK CAT-BACK EXHAUST SYSTEM
for 1994-1996 Impala SS with 5.7L V8 Engine
Catalog #5670
INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Cat-Back Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628**, 7:00 am to 5:00 pm, Monday through Friday, Pacific Standard Time or e-mail us at edelbrock@edelbrock.com. Please fill out and mail your warranty card.

Application: Designed for 1994-1996 Impala SS with 5.7L V8 Engine.

Suggested Tools for Installation:

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| <input type="checkbox"/> 3/8" ratchet set and metric sockets | <input type="checkbox"/> 15mm wrench |
| <input type="checkbox"/> Jackstands and jack | <input type="checkbox"/> Liquid penetrant and rubber lubricant |

IMPORTANT NOTE:

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

Disassembly

1. Raise vehicle and support with the proper jackstands, leaving the rear suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Use penetrating oil on all nuts, bolts and rubber hangers.
4. If you are using a lift or jackstands, the old system can be removed in one piece. Remove the nuts to the catalytic converter pipes and remove the old muffler assembly.
5. Remove the stock hangers behind the stock mufflers.
3. Install I-pipe bracket in factory location (on left side transmission mount). The two mounting bolts are slotted to help you align exhaust system. Do not tighten at this time.
4. Slip a 2-1/2" U-clamp onto left I-pipe and snug pipe to bracket installed in Step 2.
5. Slip the 2-1/2" U-clamps over the muffler outlets. Install the overaxle pipe into the mufflers, slip on 2-1/2" U-clamps and let hang on hangers.
6. Slip band clamps onto tailpipe inlet end, then slip tailpipes onto overaxle pipes. Engage hangers on tailpipes into stock isolators.
7. Using band clamps, install tailpipe tips onto outlet of tailpipe and snug clamps.

Assembly

1. Install supplied rear muffler hangers using stock muffler hanger holes.
2. Install the left and right I-pipes to catalytic converter and snug bolts (**do not tighten at this time**). Slip mufflers onto I-pipe. Slip 2-1/2" band clamps on and snug bolts.
8. Align system to clear frame, heat shields, suspension, etc., and tighten working from front to rear of vehicle.
NOTE: Bumper height may vary by as much as 1/2" on different vehicles, so you may need to bend the rear hanger to adjust for your vehicle.
9. Check for leaks and correct as needed.

WARNING: Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!



| KIT CONTENTS Catalog #5670 | | |
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| Qty. | Part # | Description |
| 1 | 25-3100 | I-Pipe Assembly (left) |
| 1 | 25-3101 | I-Pipe Assembly (right) |
| 1 | 25-3102 | Overaxle Pipe Assembly (left) |
| 1 | 25-3103 | Overaxle Pipe Assembly (right) |
| 1 | 25-3104 | Tailpipe Assembly (left) |
| 1 | 25-3105 | Tailpipe Assembly (right) |
| 2 | 25-3236 | Tailpipe Tips (SS) |
| 2 | 25-5510 | SDT Muffler |
| 2 | 33-8001 | Hangers |
| 2 | 46-1076 | Flange |
| 1 | 23-1726 | I-Pipe Bracket |
| 3 | 46-5185 | 2-1/2" U-Clamps |
| 6 | 46-6611 | 2-1/2" Band Clamps |

WARNING: These cat-back systems are engineered to fit stock catalytic converters or equivalent replacements. If you original system has been modified, Edelbrock will not warranty fit or performance.

WARNING: Support your vehicle with proper jackstands rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

